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This engine was the same 1.6 liter fuel-injected, but with two camshafts and 88 hp. Kia's version of the B6 (16-valve DOHC) had a marginally shorter stroke (at 83.4 mm), for a total displacement of 1,594 cc. This engine was used in the Rio, Sephia II, and Shuma. 8-valve SOHC. 1985-1989 and 1990-1994 Mazda 323; 1987-1990 Mercury Tracer

## **Mazda B engine - Wikipedia**

Mazda 323 repair manuals contains the technical characteristics of the main units and systems of the cars with a gasoline engine. The sequence of disassembling and assembling components and assemblies is set out in operation, specifying the features of work, safety measures, measurements

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well, I hate to tell you, but they never made such a beast. 1994 Mazda 323 , with a 2.0 lt engine, and also no v6 was ever installed in a 323, now if you have the original engine that will be a 4 cylinder 1.6 liter timing mark on the crank and cam is at 12 o'clock., the cam says up, and you line up the mark at 3 o'clock, to the block, i hope you changed the water pump, coolant and rolers ?

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